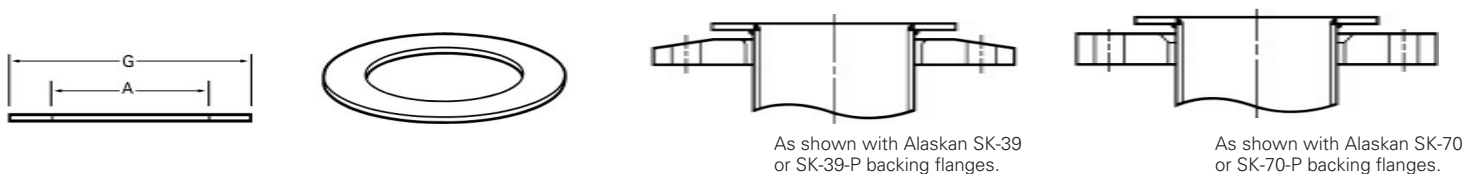


Stainless Steel Face Rings

SK-1 and SK-1-P Stainless Steel Slip-On Face Rings



- A flat face ring designed for welding to the ends of “as welded” pipe, tube and fittings.
- Provides the most inexpensive means of “Van Stone” flanging.
- Available in all stainless steel and most other weldable corrosion resistant alloys.
- Available in 12 Ga. (.105) and heavier thicknesses.
- Can be supplied in non-standard sizes and in reducing sizes.
- Alaskan SK-1 face rings are normally used with Alaskan SK-39 steel backing flanges. Alaskan SK-1-P face rings are normally used with Alaskan SK-39-P steel backing flanges.

SK-1

Made to Fit OD Tube Size Diameters

Tube OD	1 1/2	2	2 1/2	3	4	5	6	8	10	12	14	16	18	20	24	30	36	42	48
A (ID)	1 9/16	2 1/16	2 9/16	3 1/16	4 1/16	5 1/16	6 1/16	8 1/16	10 1/16	12 1/16	14 1/16	16 1/16	18 1/16	20 1/16	24 1/16	30 1/16	36 1/16	42 1/16	48 1/16
G (Lap Dia.)	2 1/2	3 1/4	3 3/4	4 3/8	5 1/2	6 11/16	7 3/4	9 3/4	11 3/4	14 1/8	16 1/4	18 1/2	21	23	27 1/4	34 1/8	40 3/8	47 1/8	53 3/4
Weights (12 Ga)	.09	.15	.18	.23	.33	.46	.56	.72	.88	1.3	1.6	2.0	2.7	3.0	3.9	6.2	7.9	10.8	13.8
Weights (10 Ga)	.12	.19	.29	.30	.42	.59	.72	.92	1.1	1.7	2.0	2.6	3.5	3.9	5.0	8.0	10.0	13.8	17.6
Weights (.250)	.22	.36	.43	.56	.78	1.1	1.3	1.7	2.1	3.1	3.8	4.8	6.5	7.2	9.3	14.8	18.8	25.7	33.0

SK-1-P

Made to Fit Nominal Pipe Size Diameters

Nominal Pipe Size	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3	4	5	6	8	10	12	14 thru 48 see SK-1				
Pipe OD	.84	1.05	1.315	1.66	1.90	2 3/8	2 7/8	3 1/2	4 1/2	5 9/16	6 5/8	8 5/8	10 3/4	12 3/4					
A (ID)	.875	1.125	1.375	1.75	2	2 7/16	2 15/16	3 9/16	4 9/16	5 5/8	6 11/16	8 11/16	10 13/16	12 13/16					
G (Lap Dia.)	1 3/8	1 11/16	2	2 1/2	2 7/8	3 5/8	4 1/8	5	6 3/16	7 5/16	8 1/2	10 5/8	12 3/4	15					
Weights (12 Ga)					.10	.17	.20	.29	.42	.52	.66	.90	1.1	1.5					
Weights (10 Ga)					.13	.22	.26	.38	.53	.67	.84	1.2	1.4	1.9					
Weights (.250)					.24	.41	.48	.70	.99	1.3	1.6	2.1	2.6	3.5					

Dimensions are in inches. All weights are in pounds based on a metal density of .29 lb/in³